

PULSE™ 120

PC/ABS Engineering Resin

Overview PULSE™ 120 PC/ABS resin delivering optimized performance for automotive interior component application

Benefits

- High-impact strength even at low temperature
- Middle Heat resistance for demanding automotive interior components
- Consistent natural white color produces high quality part appearance when used with color concentrates (self coloring) or Trinseo Color Masterbatch Technology
- Low odor & VOC to meet all global Automotive OEM specifications

Applications

- Mid (floor)consoles
- Instrument Panel components
- Door panel trim
- Pillars
- Storage / load floors / glove box

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.13 g/cm ³	1.13 g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	18 g/10 min	18 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	305000 psi	2100 MPa	ISO 527-1/1
Tensile Stress (Yield)	7980 psi	55.0 MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	4.0 %	4.0 %	
Break	120 %	120 %	
Flexural Modulus ¹	290000 psi	2000 MPa	ISO 178
Flexural Stress ¹	11600 psi	80.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	19 ft·lb/in ²	40 kJ/m ²	
73°F (23°C)	26 ft·lb/in ²	55 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	212 °F	100 °C	
Vicat Softening Temperature	253 °F	123 °C	ISO 306/B50
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	212 °F	100 °C	
Drying Time	4.0 hr	4.0 hr	
Processing (Melt) Temp	491 to 536 °F	255 to 280 °C	
Mold Temperature	140 to 176 °F	60 to 80 °C	